

**M★RAK®**

# GRP Cable Management System



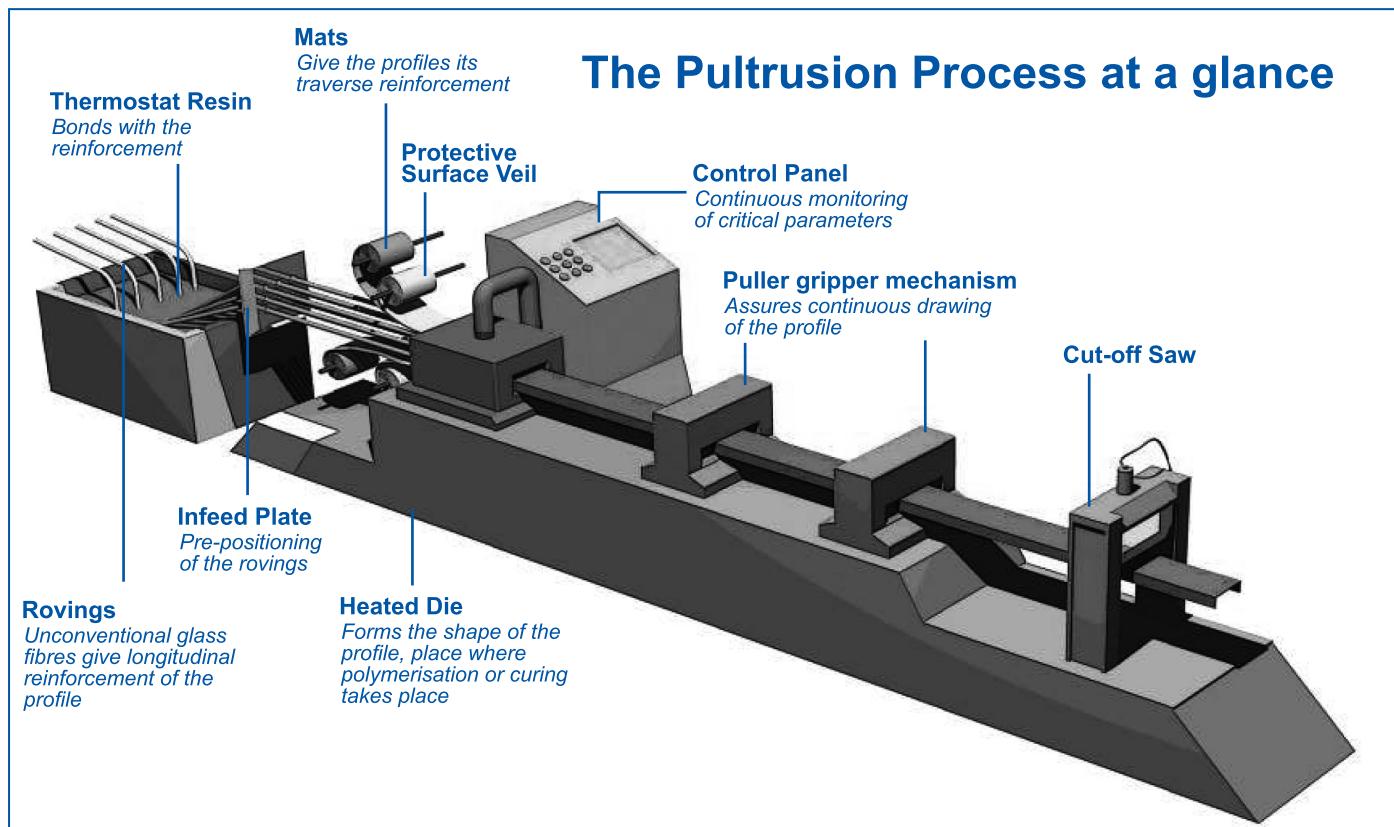


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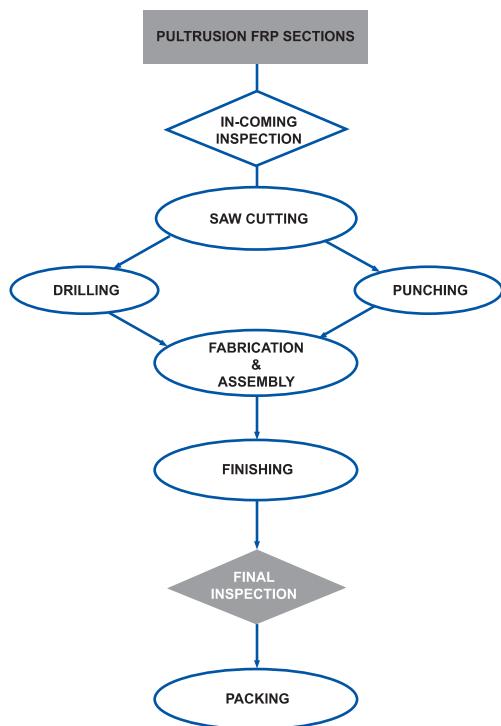
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### What is GRP?

Glass-Fibre Reinforced Polymers are composite products made of glass fibre and polymer resins, which when combined, offers a range of improved chemical and mechanical properties such as better corrosion resistance, longer durability, and better fire resistance, as compared with metallic products.



### GRP Manufacturing Flow Chart

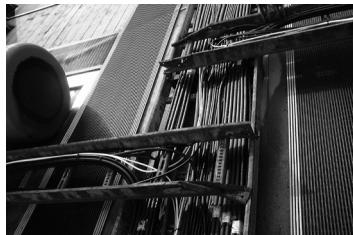


The pultrusion process starts with racks or creels holding rolls of fiber mat or doffs of fiber roving. This raw fiber is pulled off the racks and guided through a resin bath or resin impregnation system. Resin can also be injected directly into the die in some pultrusion systems. As the resin rich fiber exits the resin impregnation system, the un-cured composite material is guided through a series of tooling, which helps to arrange and organize the fiber into the correct shape. Continuous strand mat and surface veils are added in this step to increase structure and surface finish. The impregnated fibers are then passed through a heated steel die to obtain the desired cross section. Curing of the thermostat resin is initiated by heat in the die and catalyst in the resin. The profile that exits the die is now a cured pultruded Glass-Fibre Reinforced Polymer (GRP) composite. The GRP profile is pinched and pulled by a "gripper" system continuously. At the end of this pultrusion machine is a cut-off saw, where the GRP profile will be cut to length and ready for use. Our profiles are made up of more than 50% glass-fibre content to ensure mechanical integrity.

### Why use GRP Products?

At Tri-Star, we are committed to fulfilling the requirements of our customers and to provide them with the added engineering value in all our offers. M★RAK GRP composites have many advantages over traditional materials such as steel or aluminium, which greatly minimises maintenance, significantly reducing the cost of ownership of the product over its project life span.

This improved technology has led to improved durability and strength in hostile and corrosive environments such as fuel storage tanks, chemical process plants, seawater desalination plants, wastewater treatment plants, semiconductor plants, power generator facilities and many more.



Rusting of metallic trays in a corrosive environment



GRP cable ladder

### Benefits of using M★RAK GRP products

- **Corrosion Resistance**

GRP Products have excellent performance when used with most traditionally corrosive substances and are suitable for use in most harsh and saline conditions in offshore and marine environments. This property is often the primary reason for choosing GRP.

- **Minimal Maintenance**

GRP Products contain Ultra-Violet stabilizers and are further complimented with an external surface veil ensuring a longer life span than steel products.

- **Light Weight**

GRP Products are lighter than structural steel by 15% to 20% on average while still maintaining high strength.

- **Toughness**

Laminates are designed to withstand exposure to impact, abrasion, heat and cold.

- **High Strength**

GRP composites have a higher tensile strength than structural steel on a weight to weight ratio. Our products are made up of more than 50% glass-fiber content to ensure mechanical integrity.

- **Low Thermal Conductivity**

GRP Products have low thermal conductivity and are non-conductive which means that the effects of fire are localised.

- **Easy Installation**

GRP Products are easily cut and drilled using simple hand metal-working tools. Modifications can also be made simple and there is no need for re-galvanising of cut edges.

- **Low Expansion/Contraction**

There is less movement in response to temperature changes.

- **Fire Retardant**

Self-extinguishing, to BS 476 Part 1.

- **New Patented Stainless Steel Ring Insert**

Stronger and more stable rungs.

- **UV-Resistant**

Maintains physical integrity when used in outdoor installations.

M★RAK GRP Cable Trays and Ladders system complies with international standards in the areas as follows;

### TESTS AND STANDARDS

**Load Tested to**  
NEMA FG-1:1993

**Flame Propagation**  
BS 476 Part 6

**Halogen Free to**  
IEC 60754-1

**Fire Rating**  
BS 476 Part 7  
ASTM E84 Class 1&2

**Available in**  
Polyester, Acrylic, Phenolic  
and Modar resins

**Oxygen Index**  
ASTM D2863-10

**Material Content**  
More than 50% glass fibre

**Water Absorption to**  
ASTM D570

**Barcol Hardness tested to**  
ASTM D2583

**Self Extinguishing to**  
UL94-VO

**Ultraviolet (UV) Resistance**  
All M★RAK GRP Products have  
additional surface veils added for  
UV resistance, to ASTM G154

### Working (Allowable) Load

The Working load capacity represents the destruction load capacity, with a minimum of 1.5 safety factor.

#### Load Classifications (NEMA FG-1-1993)

Class	Working Load	Support Span
A	50 Lb./Linear Ft. (74.4 kg/m)	20 Ft.
B	75Lb./Linear Ft. (111.6 kg/m)	20 Ft.
C	100Lb./Linear Ft. (148.8 kg/m)	20 Ft.



## SBN INDUSTRIES SDN BHD

### M★RAK Cable Support System

**LOAD TEST REPORT**  
**FOR FIBERGLASS CABLE LADDER SYSTEM**  
C Profile Straight Cable Ladder – FRP  
(900mmW x 150mmH x 6M, 6.0THK)

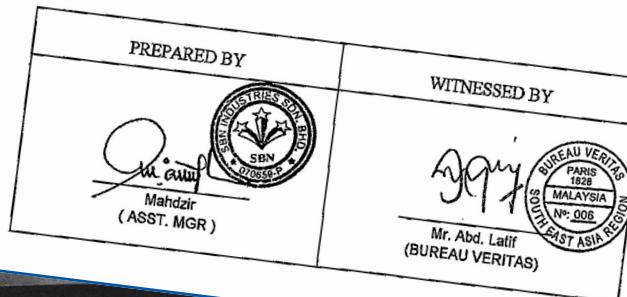
**NEMA FG 1-1993**

**LOAD / SPAN CLASS DESIGNATION**

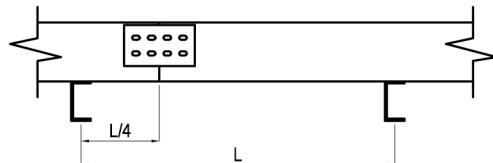
**20B (1008 kg/m)**

**Loaded to Destruction (Until Collapse)**

**DATE : 7th Sept. 2010**

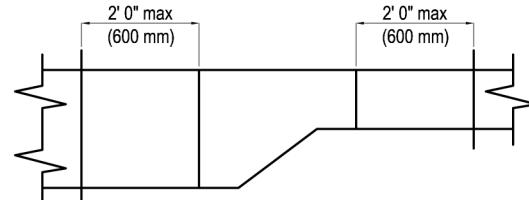
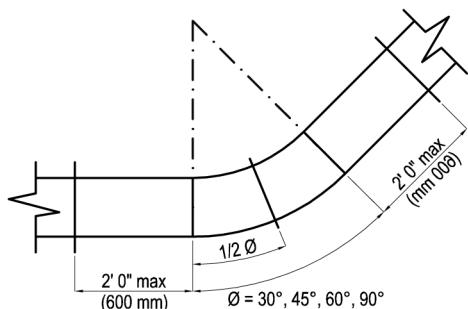


### SPICE PLATE LOCATION

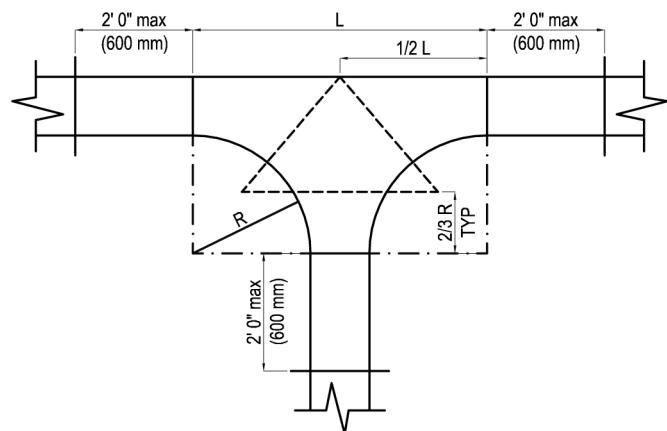
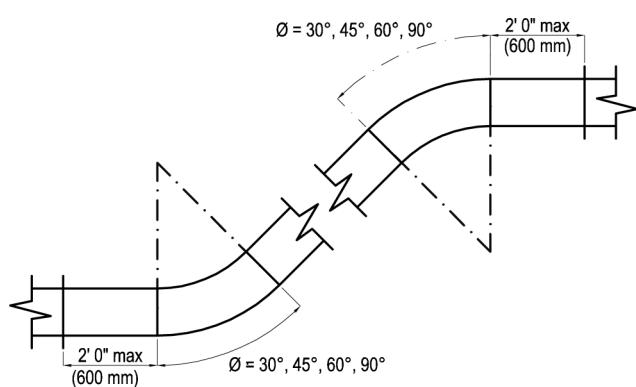


As per NEMA FG1, splice plate is recommended to be located at 1/4 of the span from the support, where the bending moment is zero.

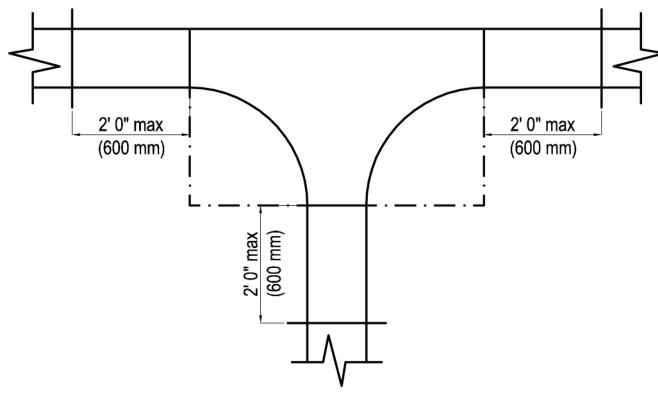
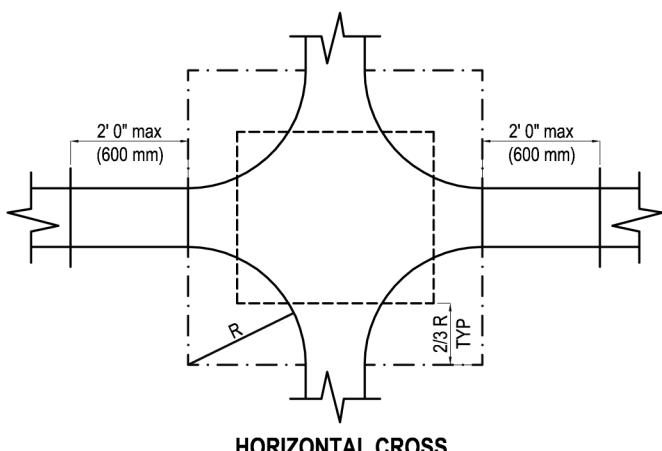
### SUPPORT LOCATION



HORIZONTAL ELBOWS



VERTICAL ELBOWS



HORIZONTAL CROSS

VERTICAL TEE

**Load Designation of G-series Ladder**

Side Rail Height (mm)	Duty Type	8A	8B	8C	12A	12B	16A	16B	16C	20A	20B	20C
100	Medium											
150	Heavy											
150	Extra Heavy											

**Choosing Your Cable Support Systems**

**Cable Ladder**  
High working load capacity, more suitable for heavier cables.

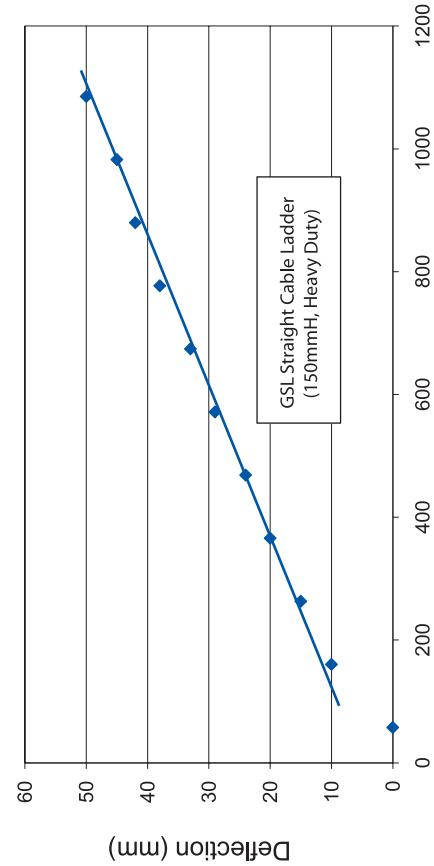
**Perforated Cable Tray**  
Versatile, lighter and easy to install. Lighter duty and suitable for lower working load requirements.

Choose your cable tray support system according to your cable load and designed support span.

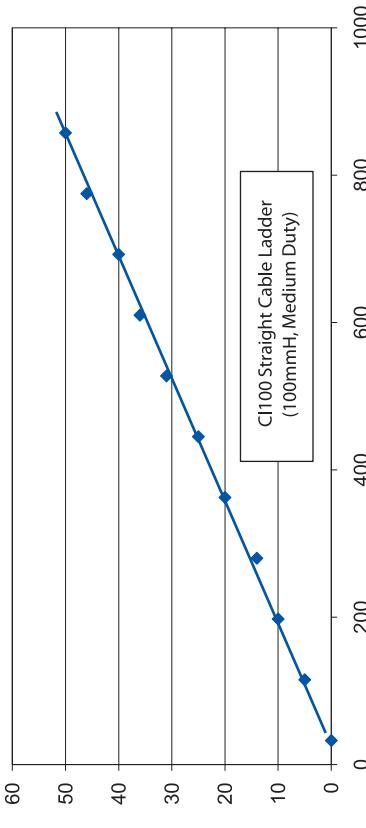
NEMA Standard classification in Table shows minimum working load with 1.5 Safety Factor.

Working Load Lbs/ft (kg/m)	Support Span Feet (m)			Class Designation Per 3.1
	8 (2.44)	12 (3.66)	16 (4.87)	
50 (74.4)	8 (2.44)	12 (3.66)	16 (4.87)	8A
75 (111.6)	8 (2.44)	12 (3.66)	16 (4.87)	8B
100 (148.8)	8 (2.44)	12 (3.66)	16 (4.87)	8C
50 (74.4)	12 (3.66)	12 (3.66)	16 (4.87)	12A
75 (111.6)	12 (3.66)	12 (3.66)	16 (4.87)	12B
100 (148.8)	12 (3.66)	12 (3.66)	16 (4.87)	12C
50 (74.4)	16 (4.87)	16 (4.87)	16 (4.87)	16A
75 (111.6)	16 (4.87)	16 (4.87)	16 (4.87)	16B
100 (148.8)	16 (4.87)	16 (4.87)	16 (4.87)	16C
50 (74.4)	20 (6.09)	20 (6.09)	20 (6.09)	20A
75 (111.6)	20 (6.09)	20 (6.09)	20 (6.09)	20B
100 (148.8)	20 (6.09)	20 (6.09)	20 (6.09)	20C

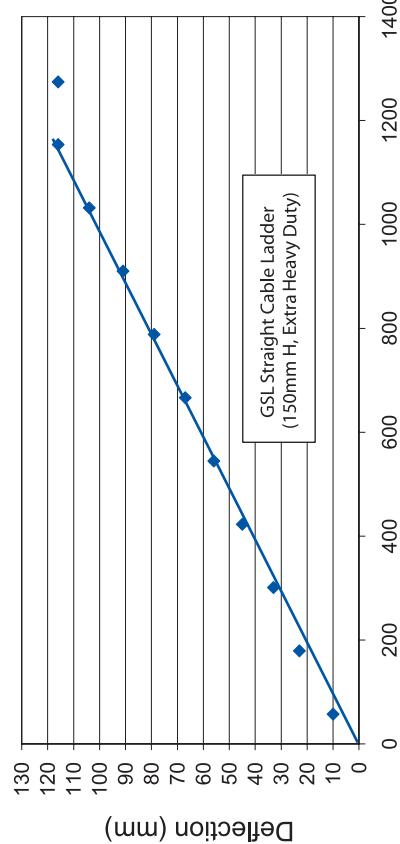
Table 1

**WORKING LOAD CAPACITY (FOR FRP CABLE LADDER)****NEMA 16C - 1095.15 kg/Support span**

Note : The allowable working loads on other support spans are also available upon request.

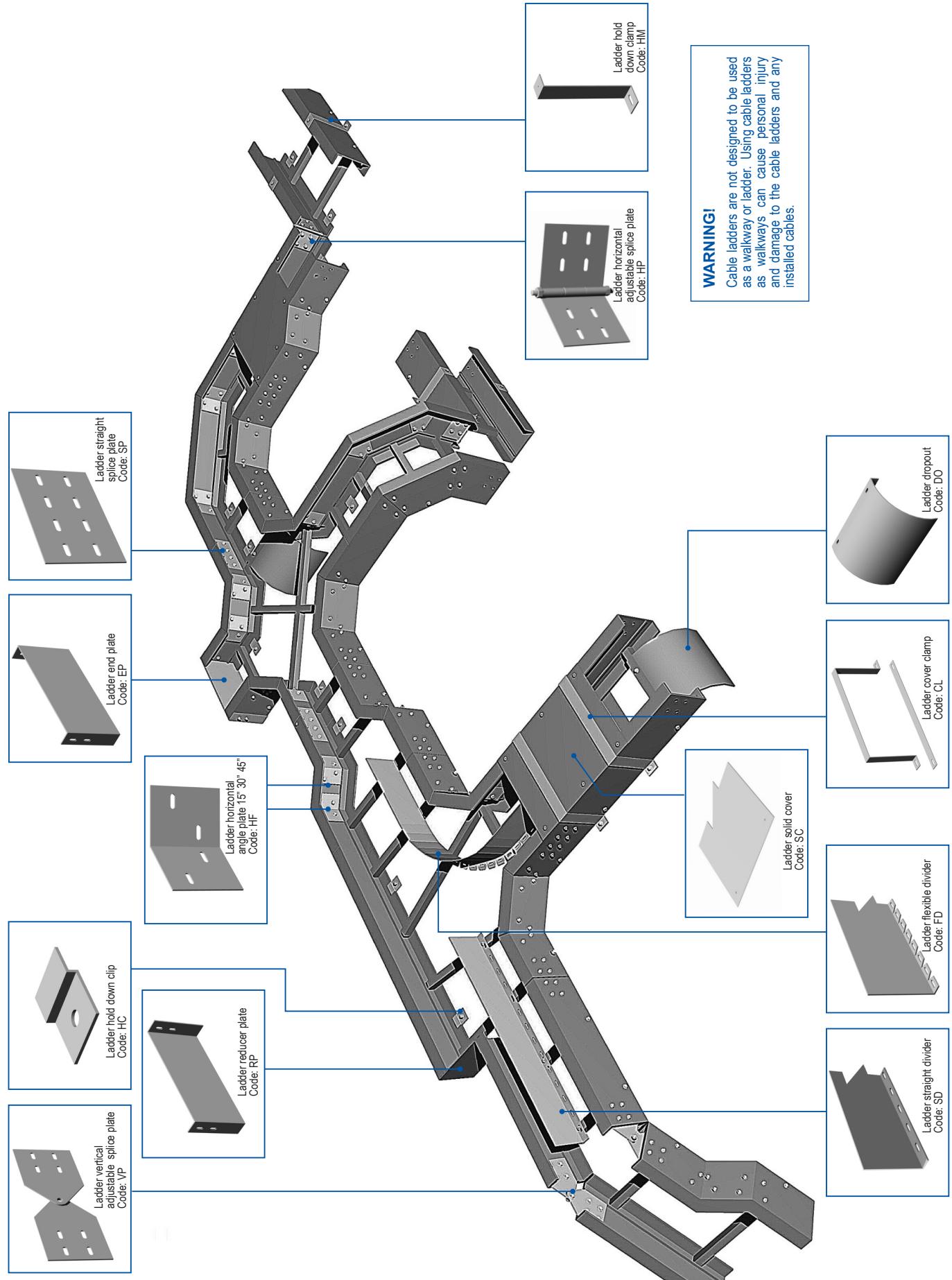
**WORKING LOAD CAPACITY (FOR FRP CABLE LADDER)****NEMA 12C - 826.95 kg/Support span**

Note : The allowable working loads on other support spans are also available upon request.

**WORKING LOAD CAPACITY (FOR FRP CABLE LADDER)****NEMA 20C - 1341 kg/Support span**

Note : The allowable working loads on other support spans are also available upon request.

Note : The allowable working loads on other support spans are also available upon request.


**WARNING!**

Cable ladders are not designed to be used as a walkway or ladder as walkways can cause personal injury and damage to the cable ladders and any installed cables.

## G Series Ladder, Extra Heavy Duty

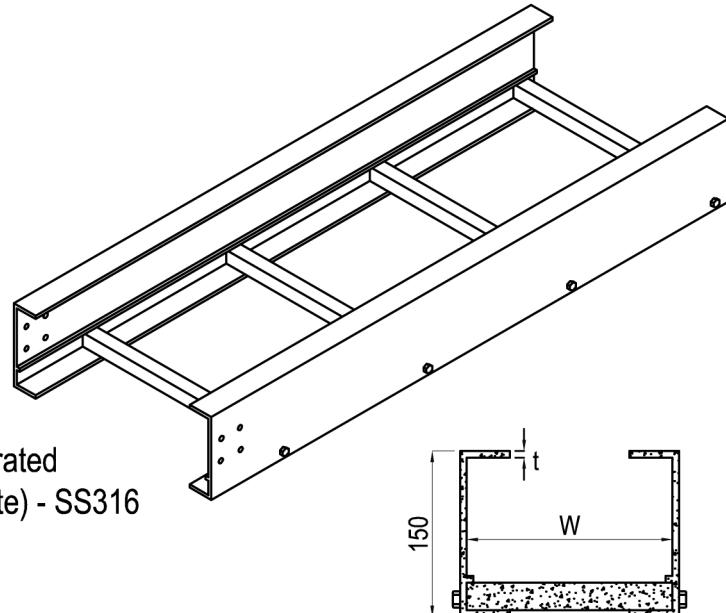
Length : 3000mm or 6000mm

Ladder rung type : Box or Channel

Rung Spacing : 230mm or 300mm (9" or 12")

Joint plate : SS316 or GRP

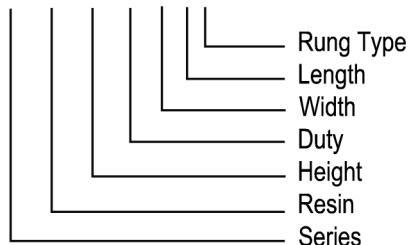
Fastener : M10x20L Carriage Bolt c/w Serrated Flange Nut (8 sets per joint plate) - SS316



Series	H (mm)	NEMA Rating	W (mm)	Resin
GSL	150 mm	8A/B/C, 12A/B/C, 16A/B/C, 20A/B/C	150mm - 1000 mm	Polyester, Phenolic, Acrylic

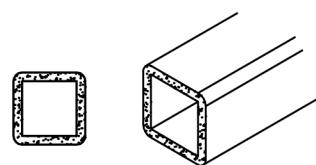
### Definition of Product Code (HOW TO ORDER)

e.g. GSL PE 150 60 30 3 B

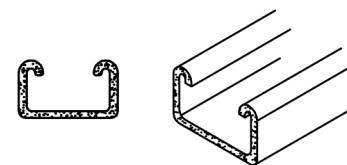


### Rung Type

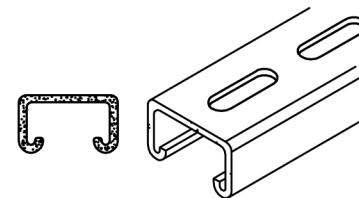
Box (B)



Strut (S)  
(Plain)



Strut (S)  
(Slotted)



Product Code	Width	Weight
GSL PE 150 60 15 3 B	150 mm	3.06 kg/m
GSL PE 150 60 30 3 B	300 mm	3.40 kg/m
GSL PE 150 60 45 3 B	450 mm	3.73 kg/m
GSL PE 150 60 60 3 B	600 mm	4.07 kg/m
GSL PE 150 60 75 3 B	750 mm	4.40 kg/m
GSL PE 150 60 90 3 B	900 mm	4.73 kg/m

### G Series Ladder, Heavy Duty

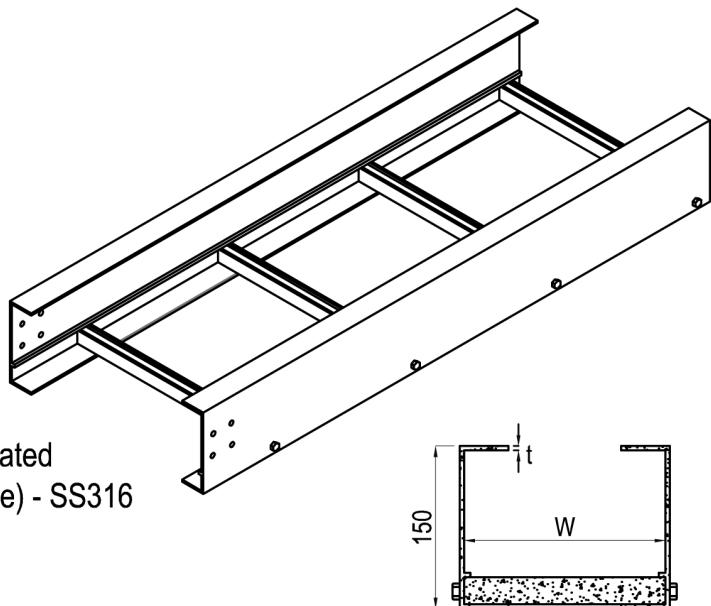
Length : 3000mm or 6000mm

Ladder rung type : Box or Channel

Rung Spacing : 230mm or 300mm (9" or 12")

Joint plate : SS316 or GRP

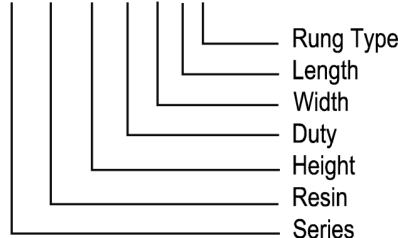
Fastener : M10x20L Carriage Bolt c/w Serrated Flange Nut (8 sets per joint plate) - SS316



Model	H (mm)	NEMA Rating	W (mm)	Resin
GSL	150 mm	8A/B/C, 12A/B/C, 16A/B/C, 20A/B	150mm - 1000 mm	Polyester, Phenolic, Acrylic

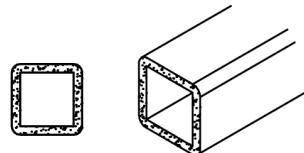
#### Definition of Product Code (HOW TO ORDER)

e.g. GSL PE 150 40 30 3 B

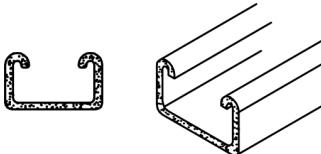


#### Rung Type

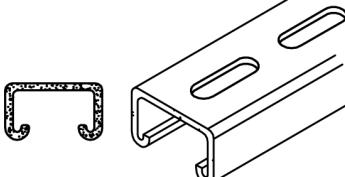
Box (B)



Strut (S)  
(Plain)



Strut (S)  
(Slotted)



Product Code	Width	Weight
GSL PE 150 40 15 3 B	150 mm	2.22 kg/m
GSL PE 150 40 30 3 B	300 mm	2.55 kg/m
GSL PE 150 40 45 3 B	450 mm	2.88 kg/m
GSL PE 150 40 60 3 B	600 mm	3.22 kg/m
GSL PE 150 40 75 3 B	750 mm	3.55 kg/m
GSL PE 150 40 90 3 B	900 mm	3.88 kg/m

## G Series Ladder, Medium Duty

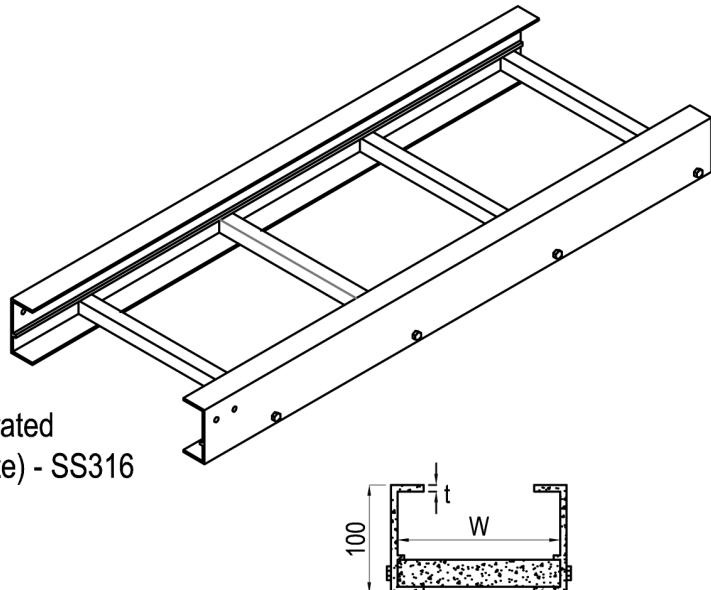
Length : 3000mm or 6000mm

Ladder rung type : Box or Channel

Rung Spacing : 230mm or 300mm (9" or 12")

Joint plate : SS316 or GRP

Fastener : M10x20L Carriage Bolt c/w Serrated Flange Nut (4 sets per joint plate) - SS316



Model	H (mm)	NEMA Rating	W (mm)	Resin
GSL	100 mm	8A/B/C, 12A/B/C, 16A/B/C, 20A/B	150mm - 900 mm	Polyester, Phenolic, Acrylic

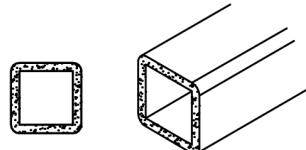
### Definition of Product Code (HOW TO ORDER)

e.g. GSL PE 100 60 30 3 B

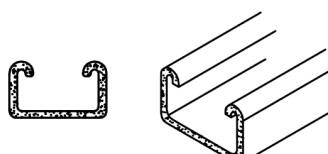
Rung Type  
Length  
Width  
Duty  
Height  
Resin  
Series

### Rung Type

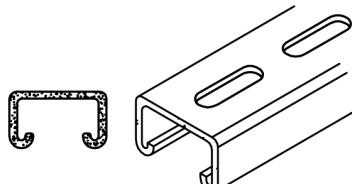
Box (B)



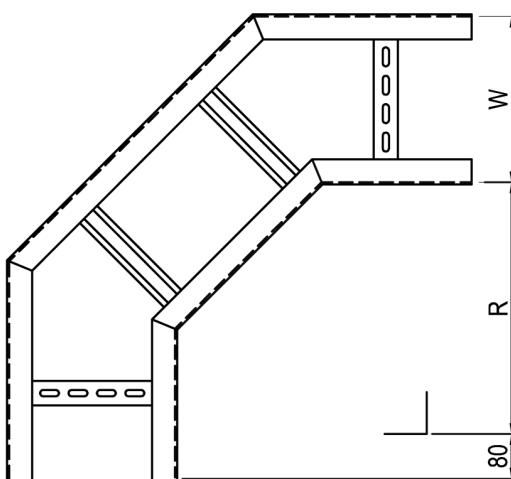
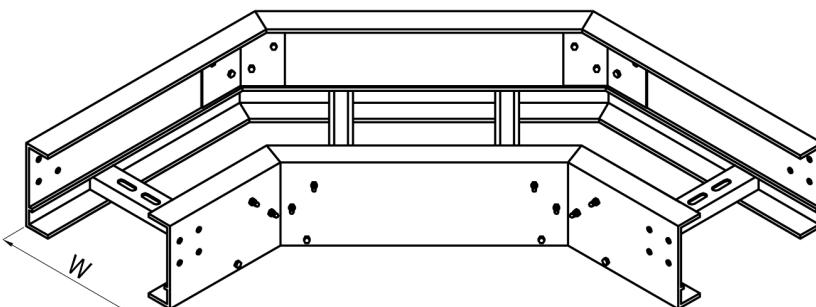
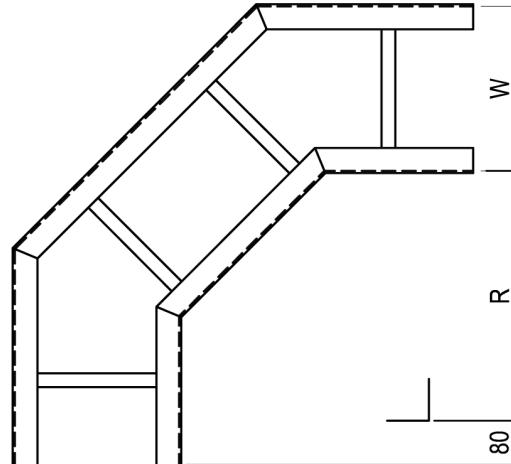
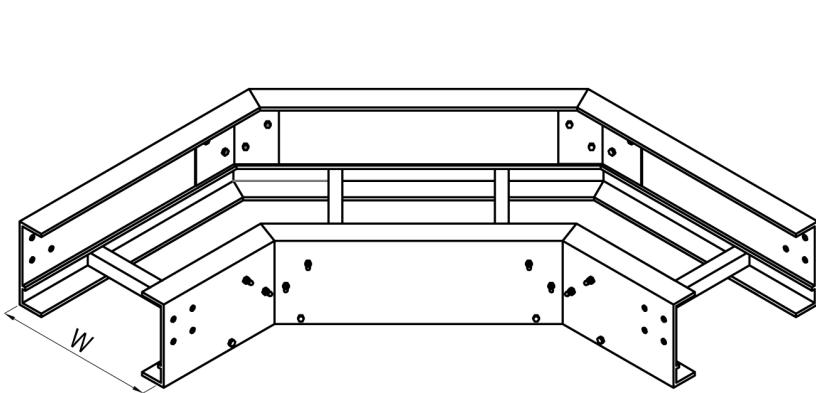
Strut (S)  
(Plain)



Strut (S)  
(Slotted)



Product Code	Width	Weight
GSL PE 100 60 15 3 B	150 mm	2.11 kg/m
GSL PE 100 60 30 3 B	300 mm	2.45 kg/m
GSL PE 100 60 45 3 B	450 mm	2.78 kg/m
GSL PE 100 60 60 3 B	600 mm	3.11 kg/m
GSL PE 100 60 75 3 B	750 mm	3.44 kg/m
GSL PE 100 60 90 3 B	900 mm	3.77 kg/m



**Segment Degree :**

30°, 45°, 60°, 90°

**Standard Radius (R), mm :**

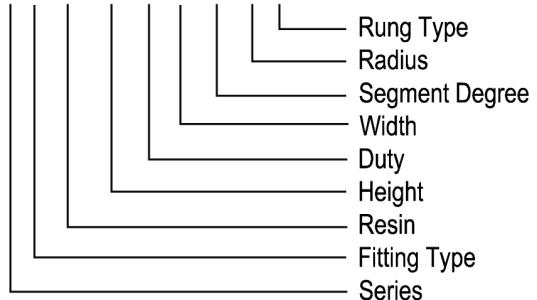
150, 300, 450, 600, 900

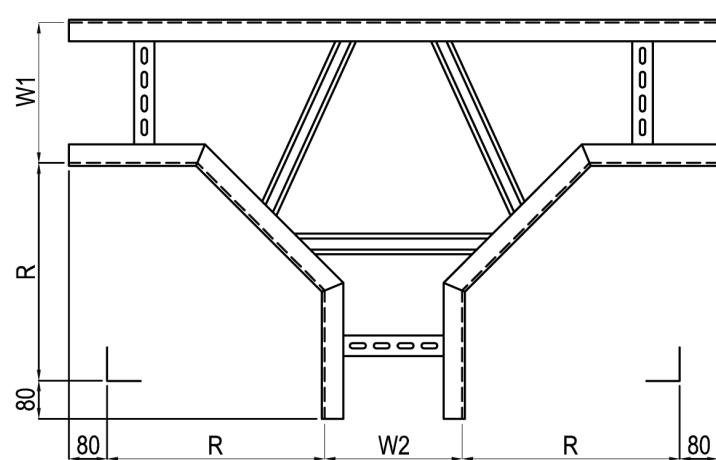
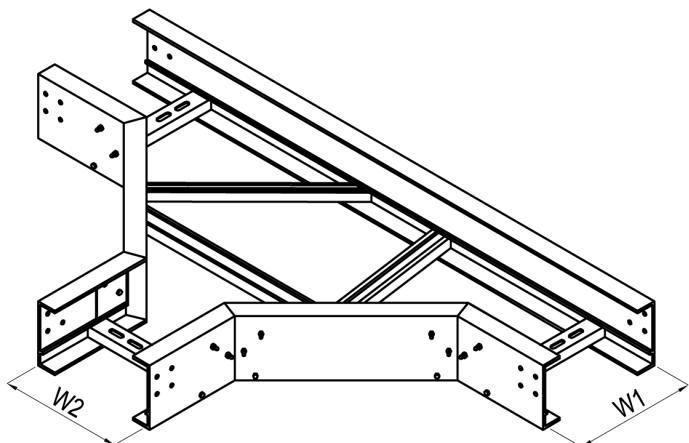
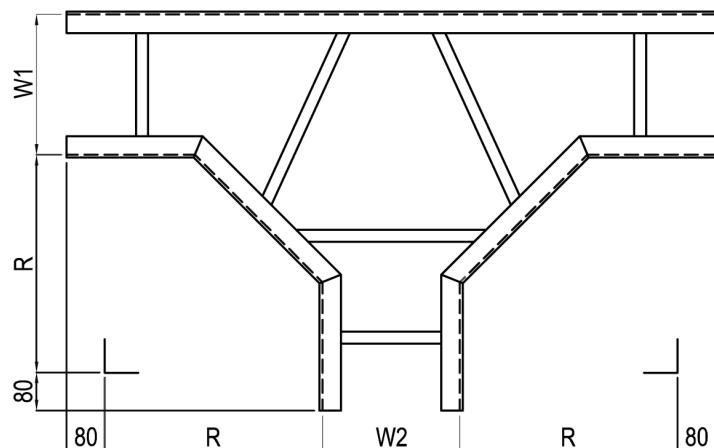
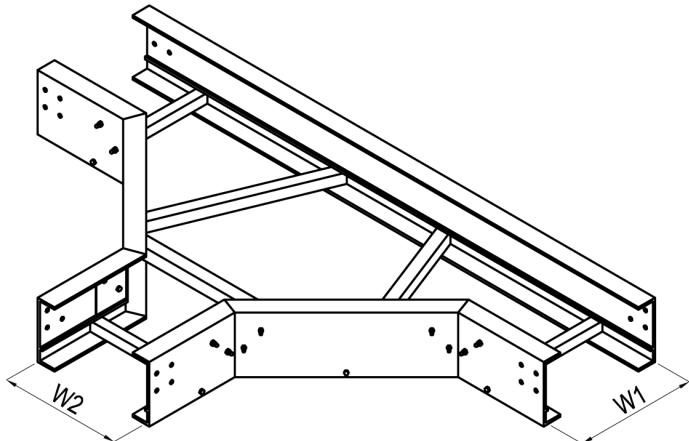
**Standard Width (W), mm :**

150, 300, 450, 600, 750, 900, 1000

**Definition of Product Code (HOW TO ORDER)**

e.g. GHE PE 150 60 30 90 R3 B





### Standard Radius (R), mm :

150, 300, 450, 600, 900

### Standard Width (W1/W2), mm :

150, 300, 450, 600, 750, 900, 1000

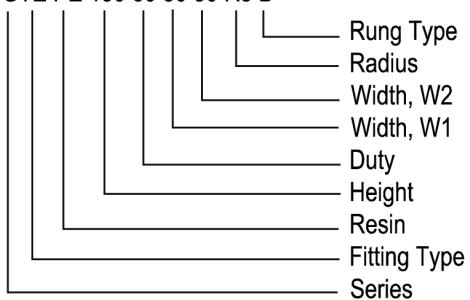
### Equal/Unequal Tee :

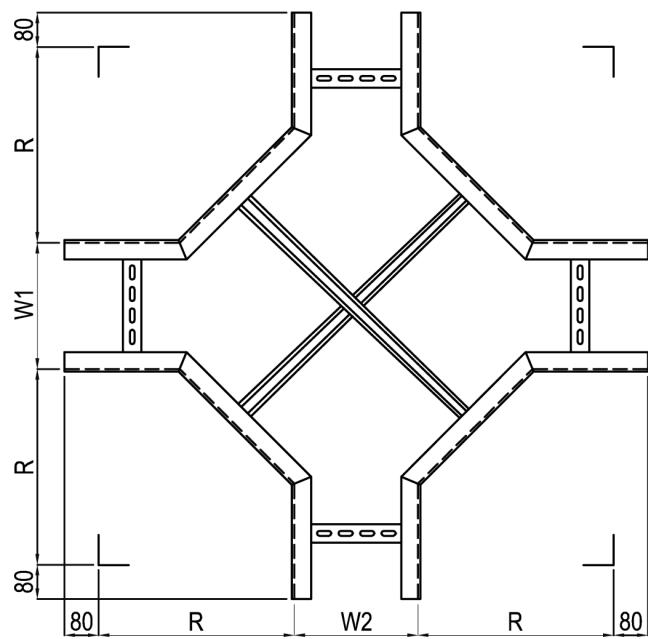
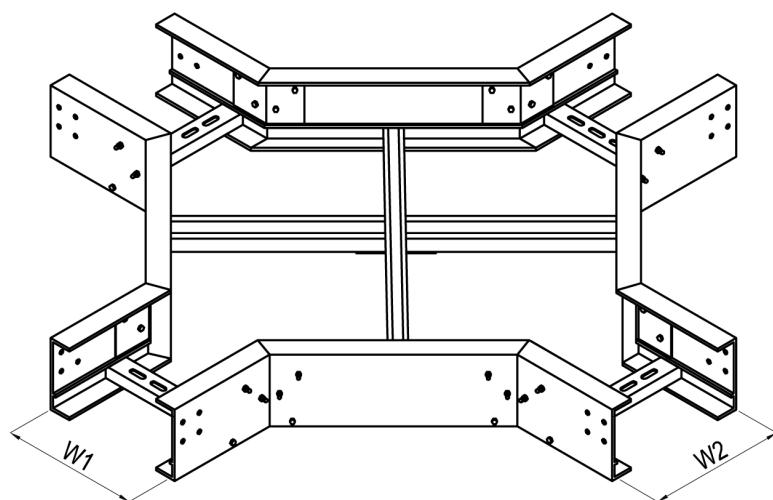
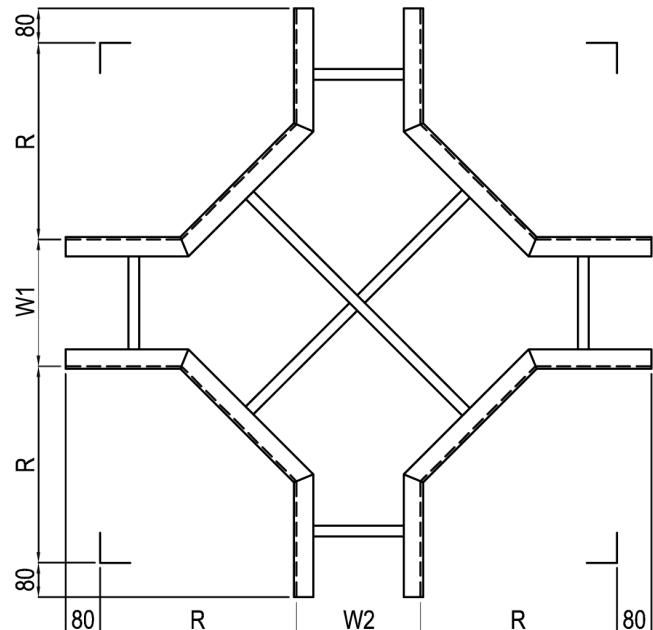
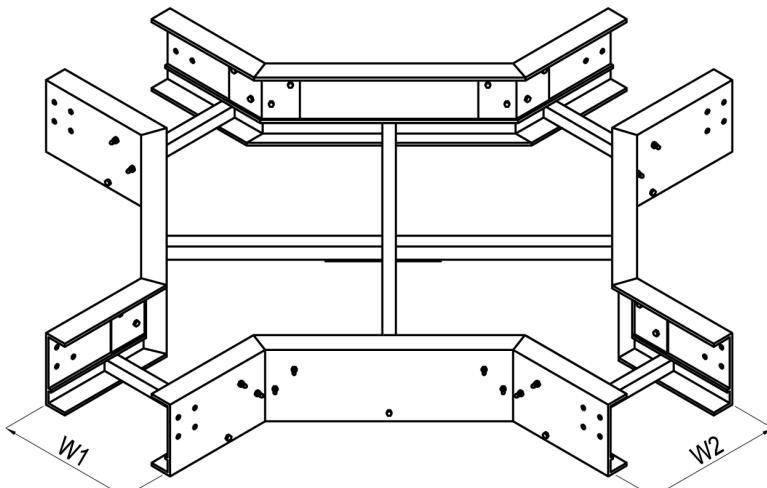
W1 = W2 - Equal (Part No : TE)

W1 ≠ W2 - Unequal (Part No : TU)

### Definition of Product Code (HOW TO ORDER)

e.g. GTE PE 150 60 30 30 R3 B





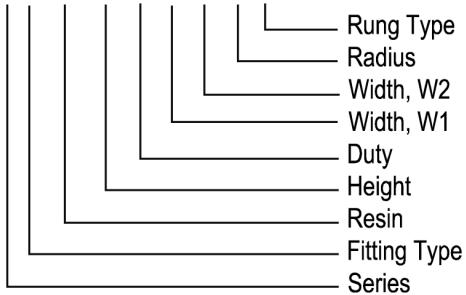
**Standard Radius (R), mm :**  
150, 300, 450, 600, 900

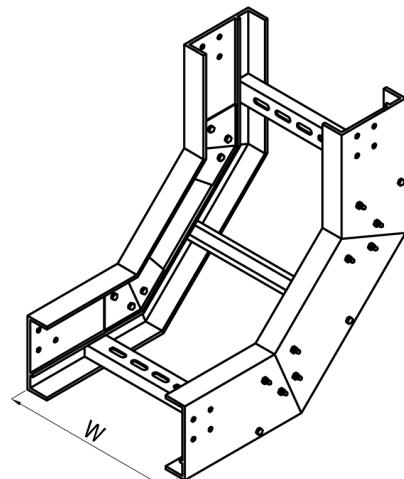
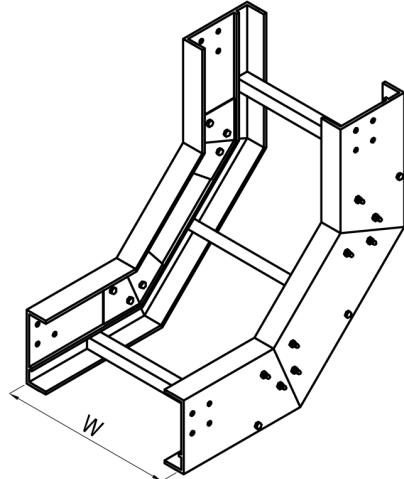
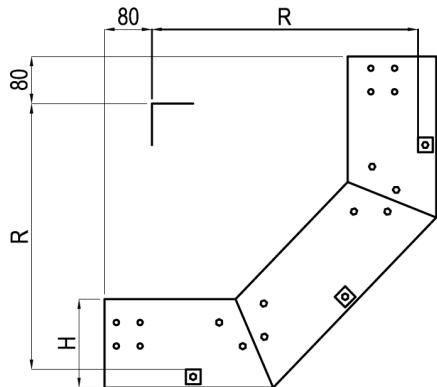
**Standard Width (W1/W2), mm :**  
150, 300, 450, 600, 750, 900, 1000

**Equal/Unequal Crossover :**  
W1 = W2 - Equal (Part No : CE)  
W1 ≠ W2 - Unequal (Part No : CU)

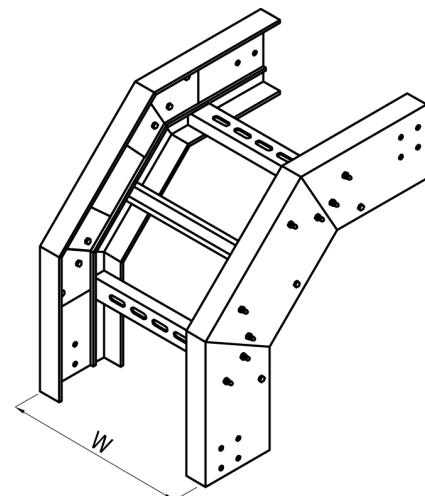
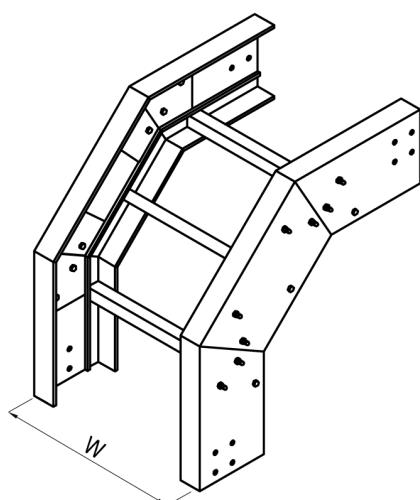
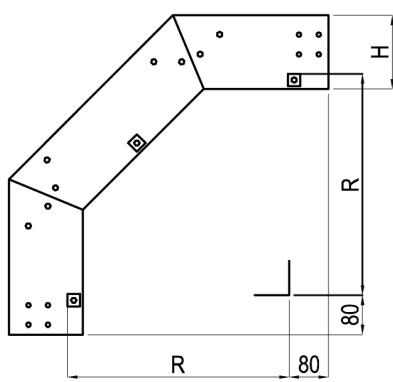
### Definition of Product Code (HOW TO ORDER)

e.g. GCE PE 150 60 30 30 R3 B





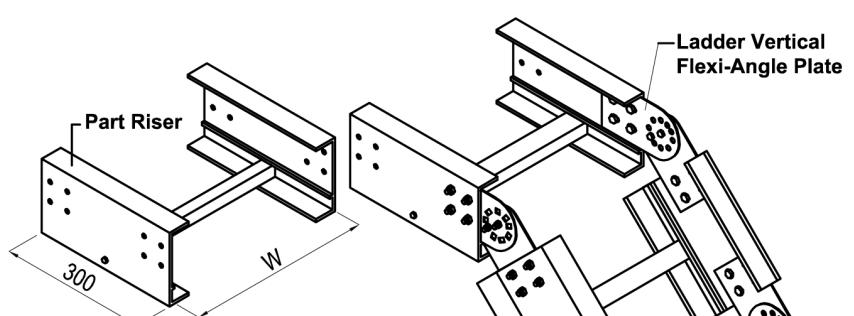
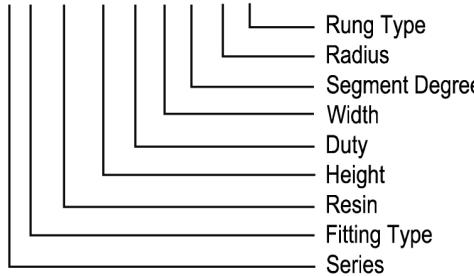
**INSIDE RISER (Part No : AI)**



**OUTSIDE RISER (Part No : AO)**

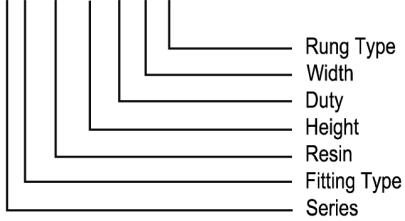
**Definition of Product Code (HOW TO ORDER)**

e.g. GAO PE 150 60 30 90 R3 B



**Definition of Product Code (HOW TO ORDER)**

e.g. GFR PE 150 60 30 B



**Segment Degree :**

30°, 45°, 60°, 90°

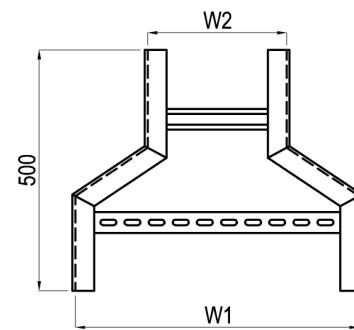
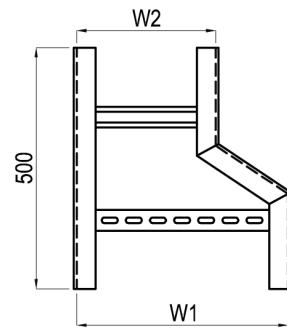
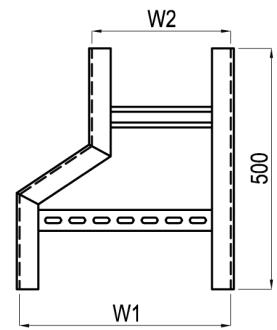
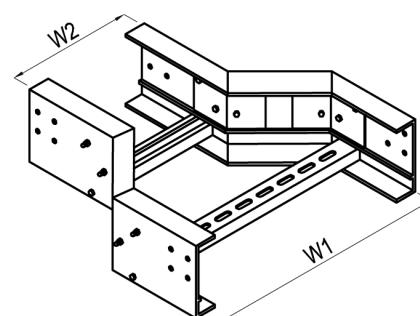
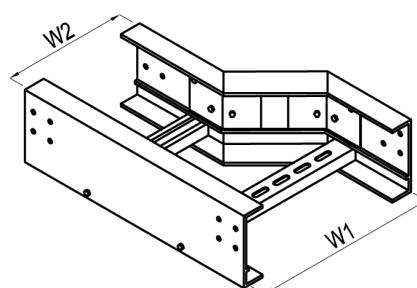
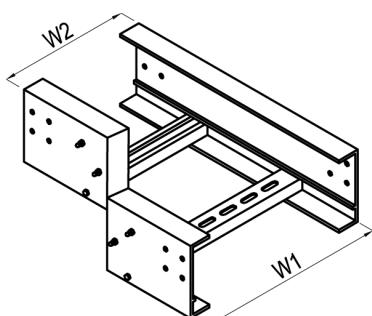
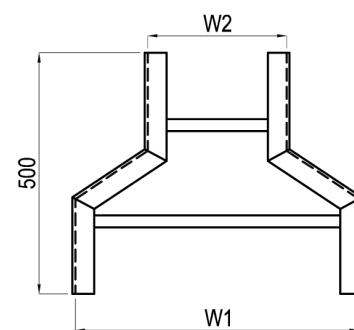
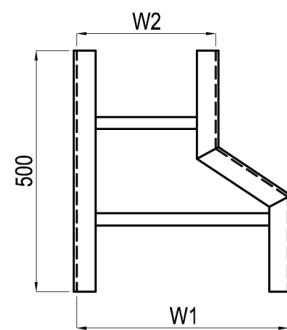
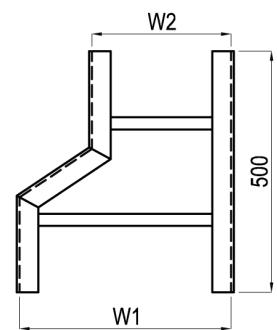
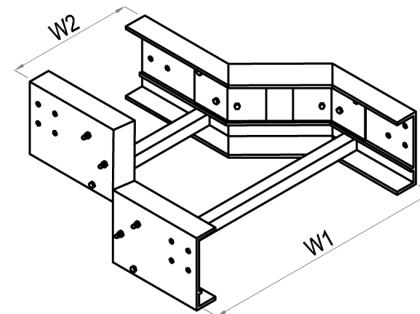
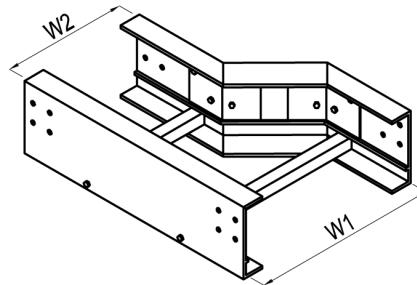
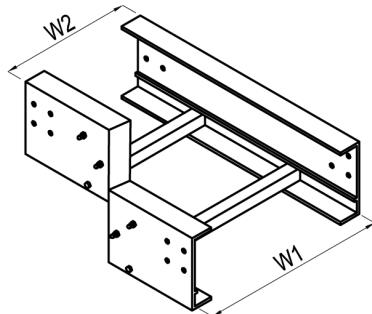
**Standard Radius (R), mm :**

150, 300, 450, 600, 900

**Standard Width (W), mm :**

150, 300, 450, 600, 750, 900, 1000

**FLEXIBLE RISER (Part No : FR)**



**LEFT HAND REDUCER**  
(Part No : DL)

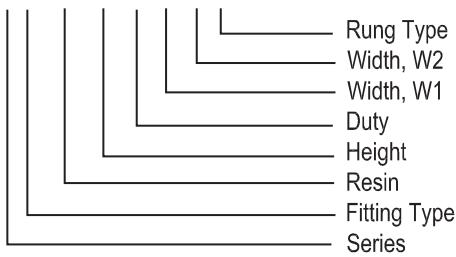
**Standard Width (W1/W2), mm :**  
150, 300, 450, 600, 750, 900, 1000

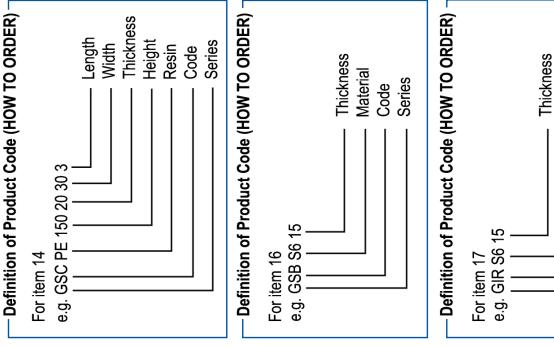
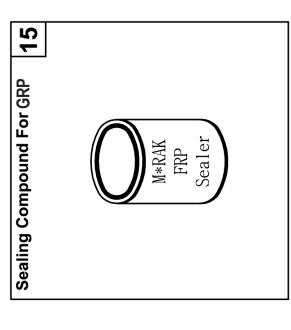
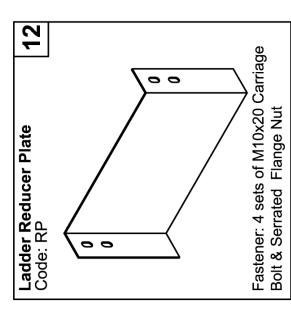
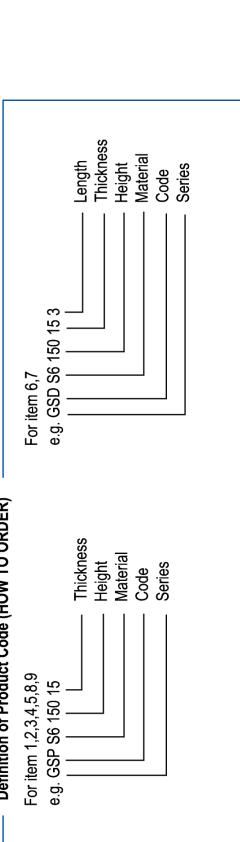
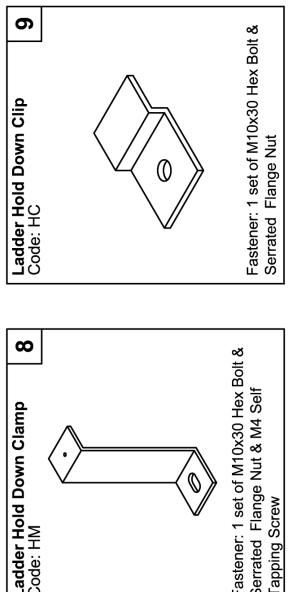
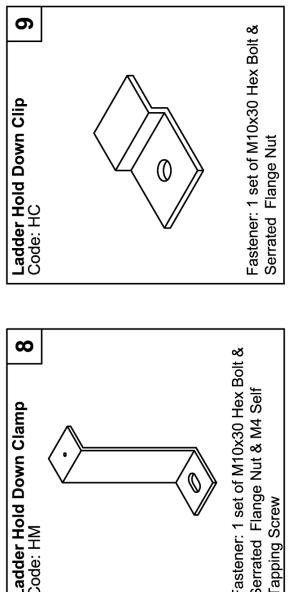
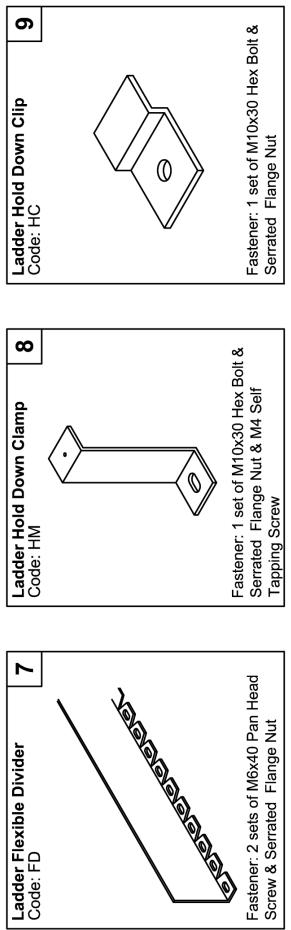
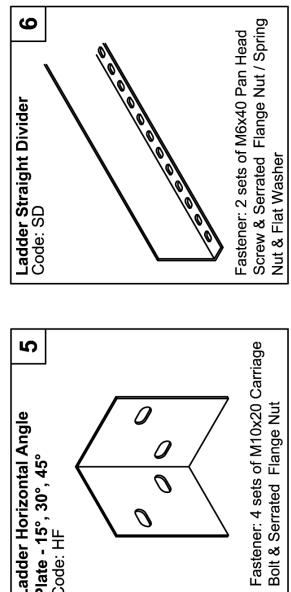
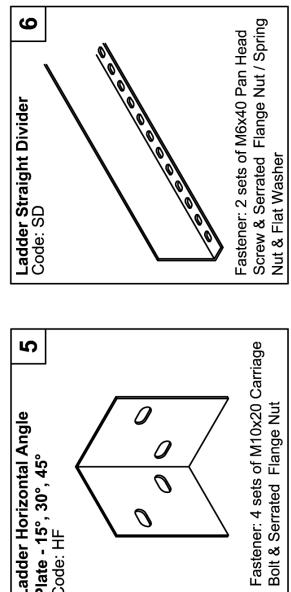
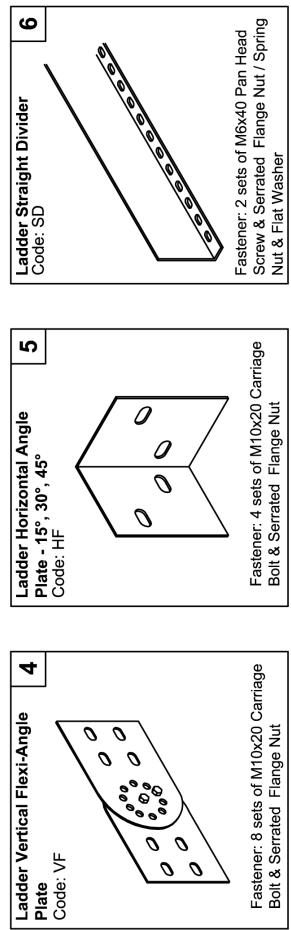
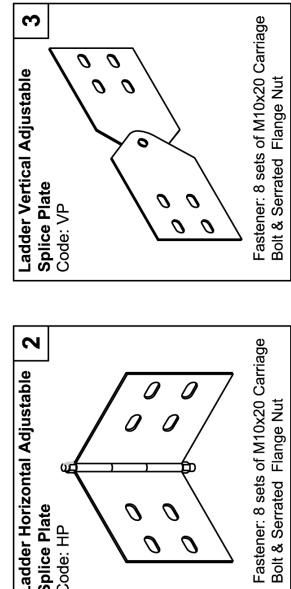
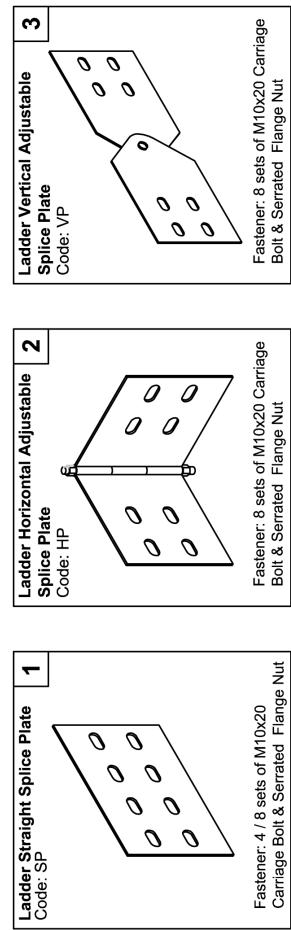
**RIGHT HAND REDUCER**  
(Part No : DR)

**CONCENTRIC REDUCER**  
(Part No : DC)

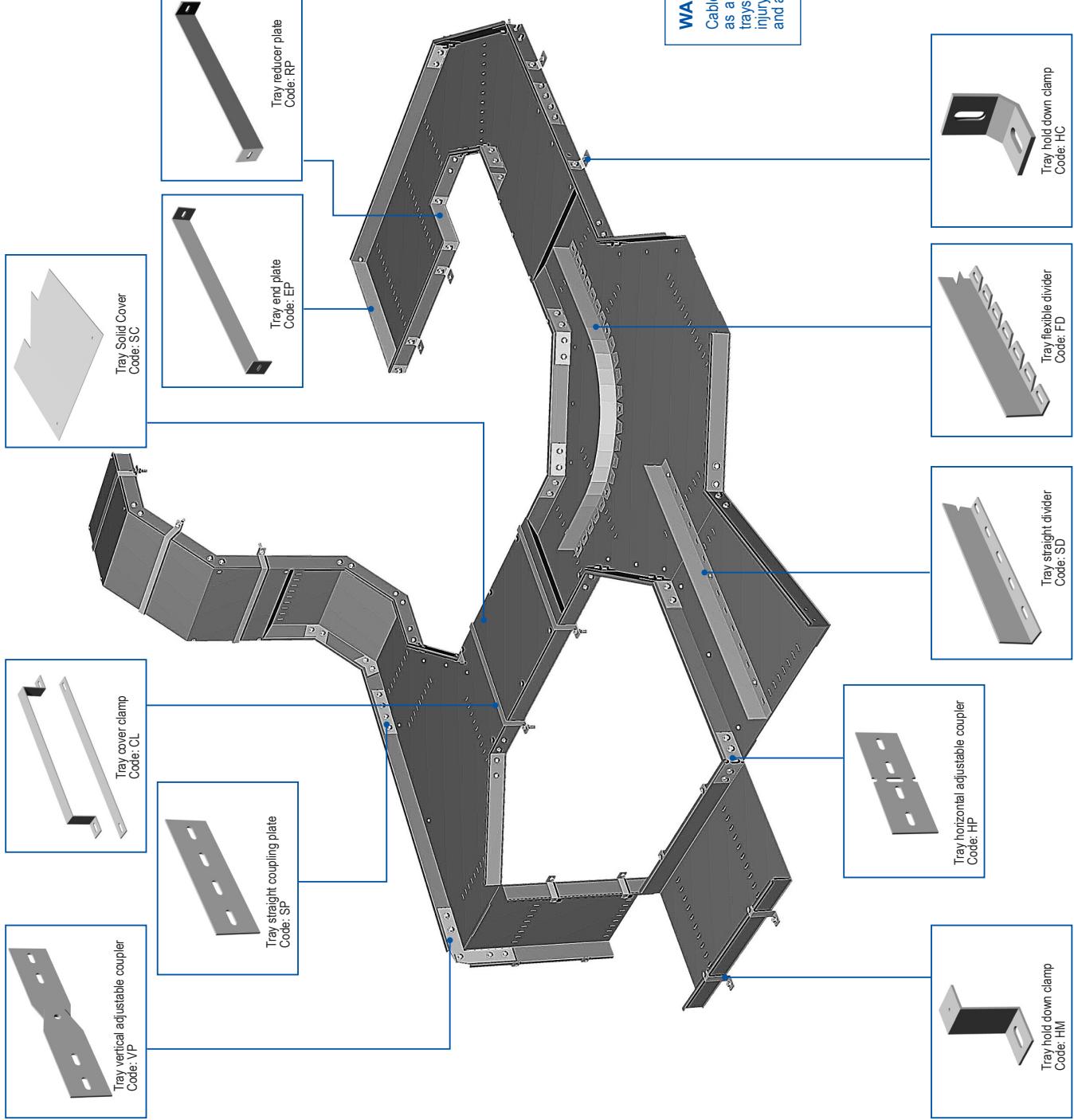
**Definition of Product Code (HOW TO ORDER)**

e.g. GDR PE 150 60 30 15 B





\* Pending for Patent


**WARNING!**

Cable trays are not designed to be used as a walkway or ladder. Using cable trays as walkways can cause personal injury and damage to the cable trays and any installed cables.

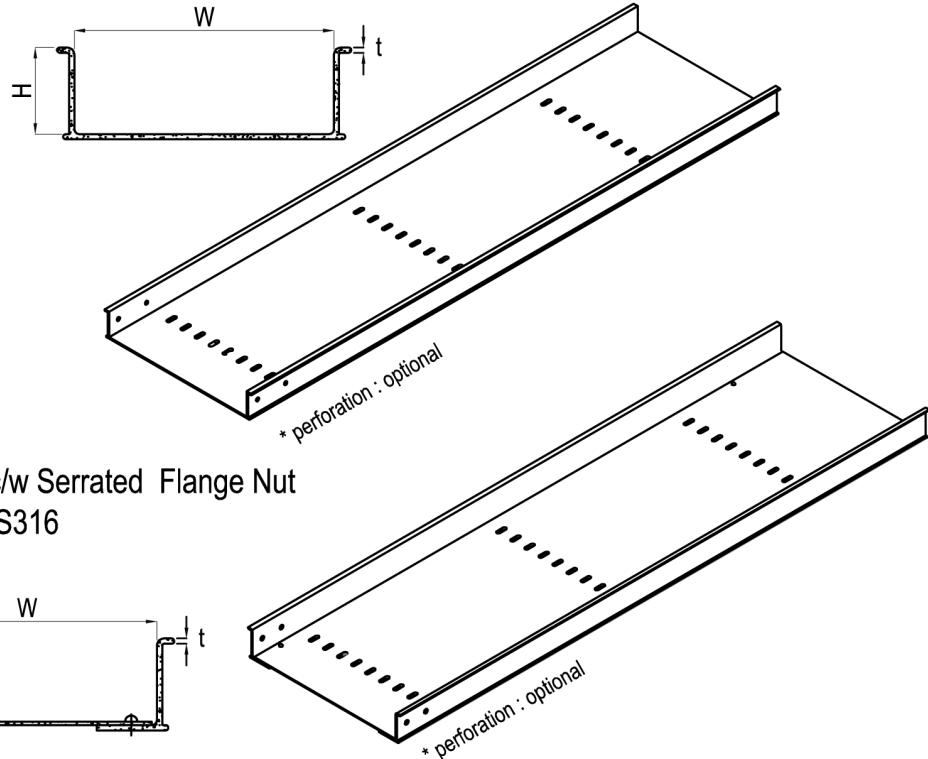
### Cable Tray

Length : 3000mm or 6000mm

Dimension : 7mm x 20mm

Coupler : SS316 GRP

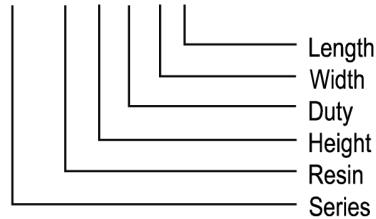
Fastener : M6x16L Carriage Bolt c/w Serrated Flange Nut  
(4 sets per coupler) - SS316



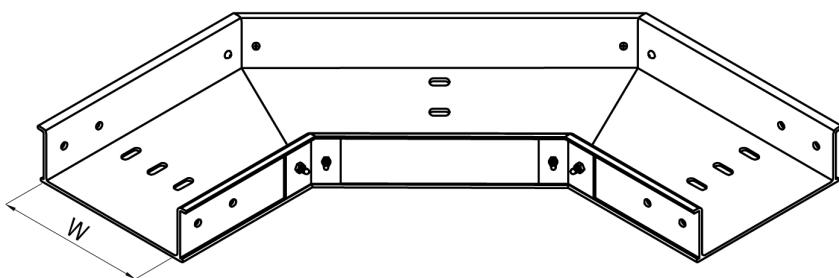
Series	H (mm)	Width (W)	Resin
PST	50 mm	50 mm, 100 mm, 150 mm, 300 mm, 450 mm	Polyester, Phenolic,
	80 mm	100 mm, 150 mm, 200mm	Acrylic

#### Definition of Product Code (HOW TO ORDER)

e.g. PST PE 50 30 15 3



Product Code	Width	Weight
PST PE 50 30 5 3	50 mm	0.98 kg/m
PST PE 50 30 10 3	100 mm	1.25 kg/m
PST PE 50 30 15 3	150 mm	1.50 kg/m
PST PE 50 30 30 3	300 mm	2.24 kg/m



**Segment Degree :**

30°, 45°, 60°, 90°

**Standard Radius (R), mm :**

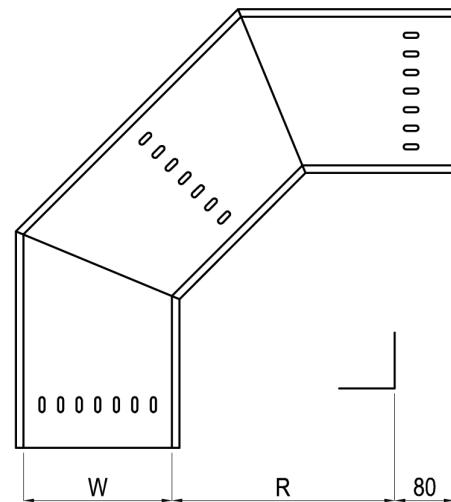
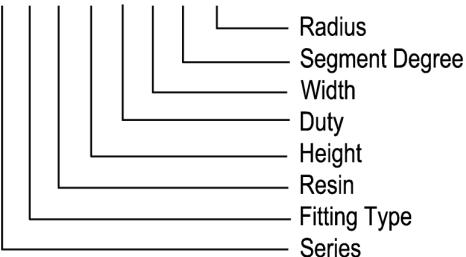
100, 200, 300

**Standard Width (W), mm :**

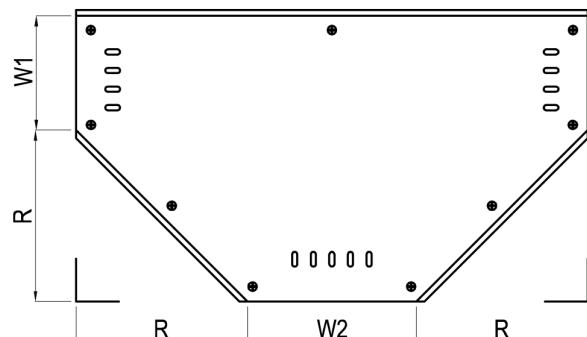
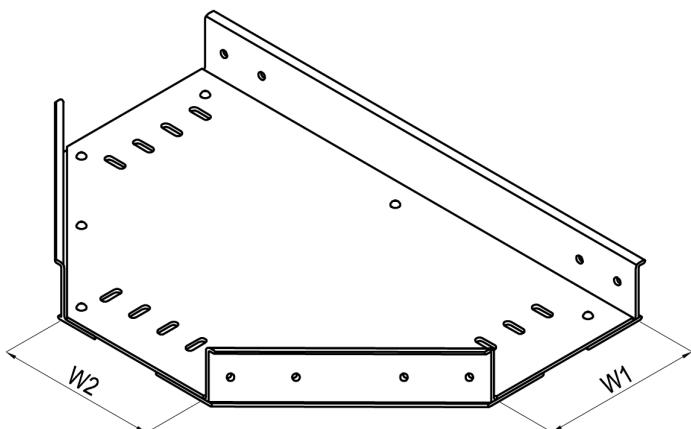
50, 100, 150, 300, 450

**Definition of Product Code (HOW TO ORDER)**

e.g. PHE PE 50 30 15 90 R2

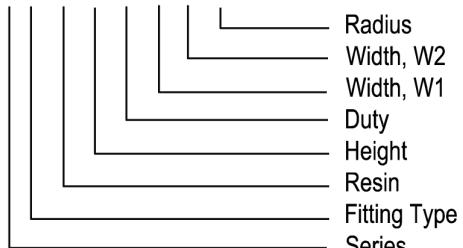


## GRP Cable Tray (Equal/Unequal Tee)



**Definition of Product Code (HOW TO ORDER)**

e.g. PTE PE 50 30 15 15 R2



**Standard Radius (R), mm :**

100, 200, 300

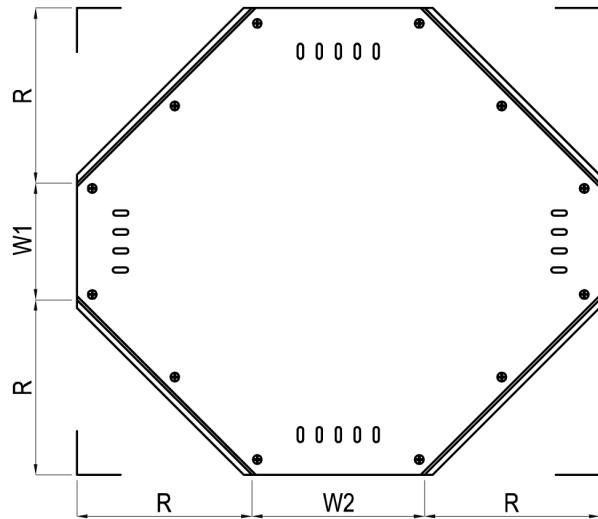
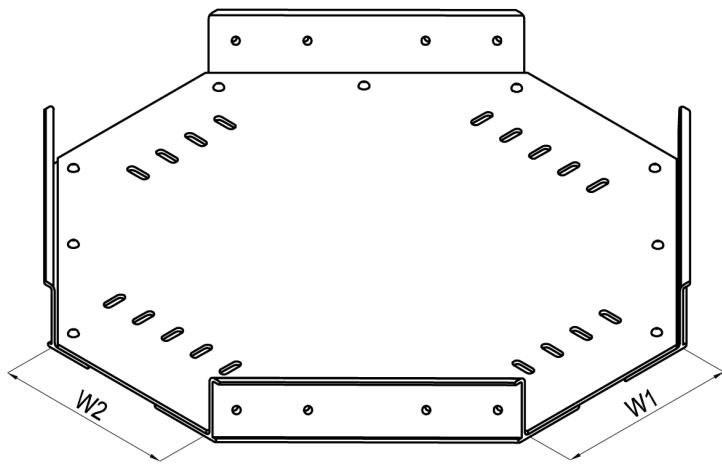
**Standard Width (W), mm :**

50, 100, 150, 300, 450

**Equal/Unequal Tee :**

W1 = W2 - Equal (Part No : TE)

W1 ≠ W2 - Unequal (Part No : TU)



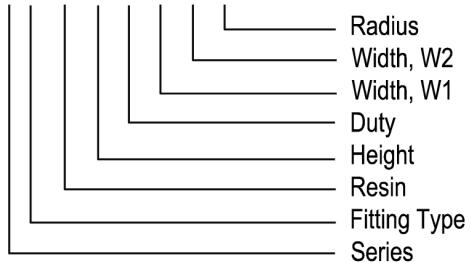
**Standard Radius (R), mm :**  
100, 200, 300

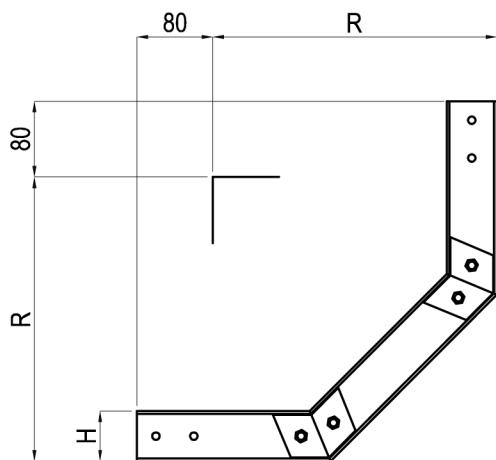
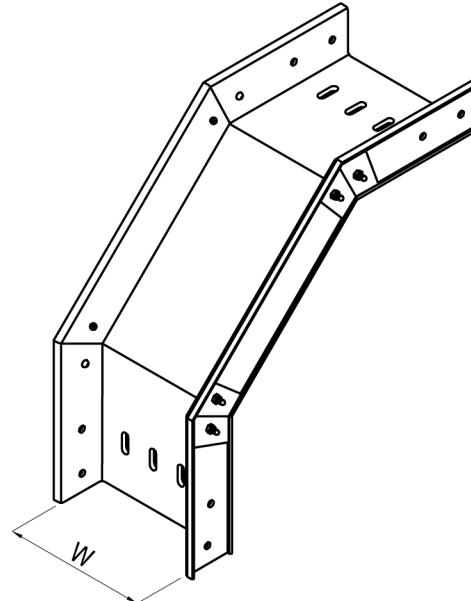
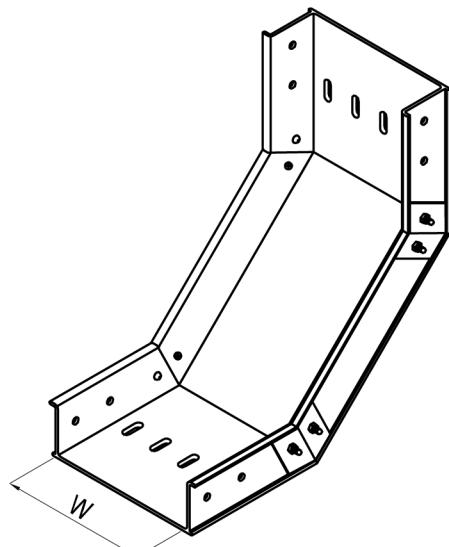
**Standard Width (W), mm :**  
50, 100, 150, 300, 450

**Equal/Unequal Crossover :**  
W1 = W2 - Equal (Part No : CE)  
W1 ≠ W2 - Unequal (Part No : CU)

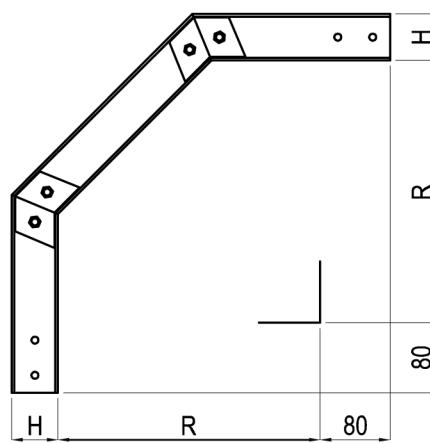
### Definition of Product Code (HOW TO ORDER)

e.g. PCE PE 50 30 15 15 R2





**INSIDE RISER (Part No : AI)**



**OUTSIDE RISER (Part No : AO)**

**Segment Degree :**

30°, 45°, 60°, 90°

**Standard Radius (R), mm :**

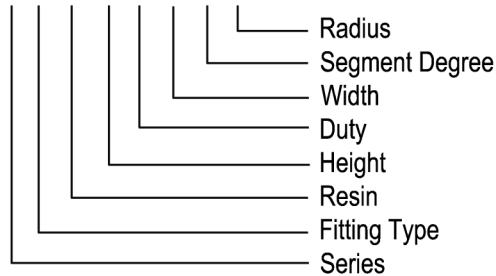
100, 200, 300

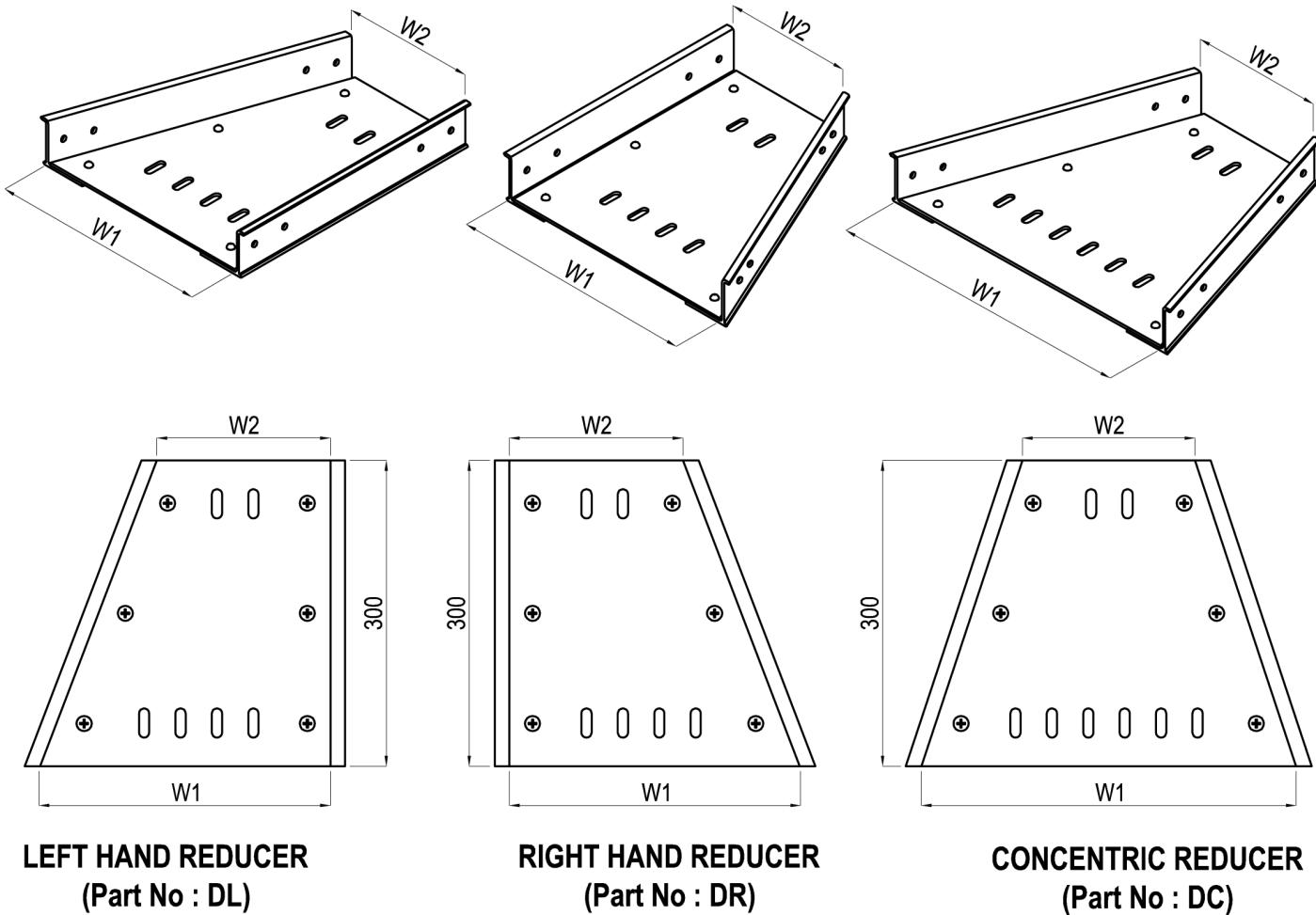
**Standard Width (W), mm :**

50, 100, 150, 300, 450

**Definition of Product Code (HOW TO ORDER)**

e.g. PAO PE 50 30 15 90 R2





**Standard Width (W), mm :**  
50, 100, 150, 300, 450

**Definition of Product Code (HOW TO ORDER)**

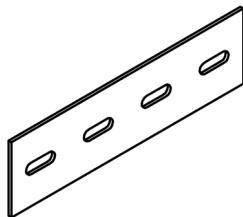
e.g. PDR PE 50 30 30 15

Width, W2
Width, W1
Duty
Height
Resin
Fitting Type
Series

**Tray Straight Coupling Plate**

Code: SP

**1**

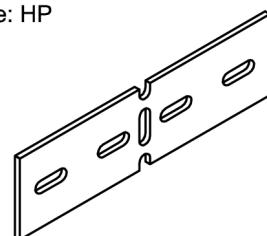


Fastener: 4 sets of M6x16 Carriage Bolt & Serrated Flange Nut

**Tray Horizontal Adjustable Coupler**

Code: HP

**2**

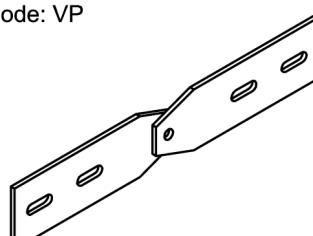


Fastener: 4 sets of M6x16 Carriage Bolt & Serrated Flange Nut

**Tray Vertical Adjustable Coupler**

Code: VP

**3**

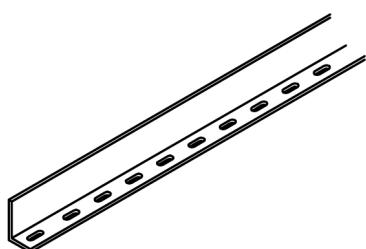


Fastener: 4 sets of M6x16 Carriage Bolt & Serrated Flange Nut

**Tray Straight Divider**

Code: SD

**4**

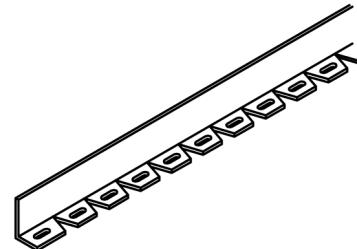


Fastener: 2 sets of M6x16 Pan Head Screw & Serrated Flange Nut

**Tray Flexible Divider**

Code: FD

**5**

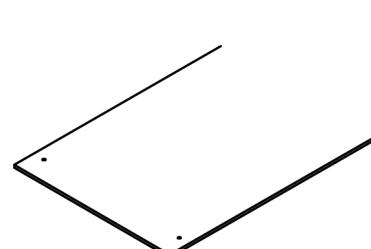


Fastener: 2 sets of M6x16 Pan Head Screw & Serrated Flange Nut

**Tray Solid Cover**

Code: SC

**6**

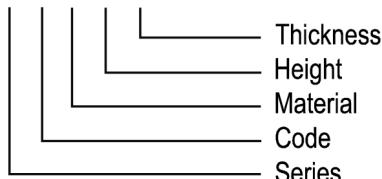


Fastener: 6 sets of M4 Self Tapping Screw

### Definition of Product Code (HOW TO ORDER)

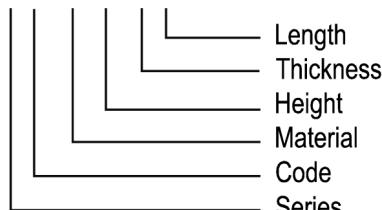
For item 1,2,3

e.g. PSP S6 50 15



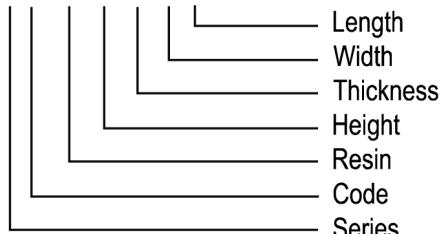
For item 4,5

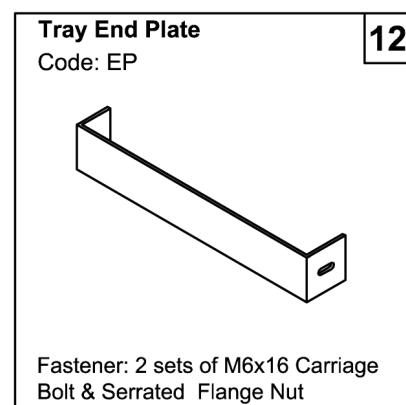
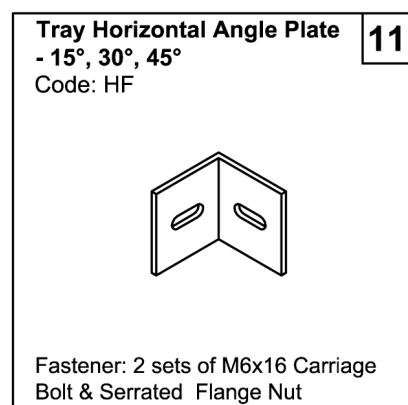
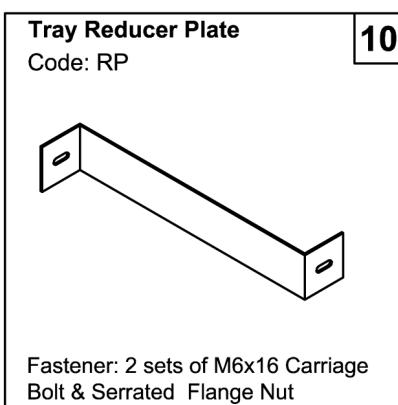
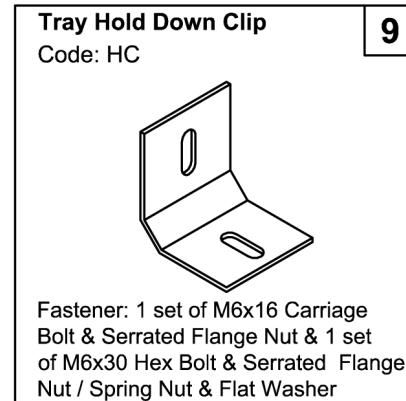
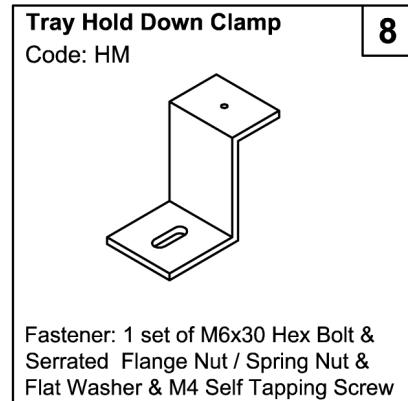
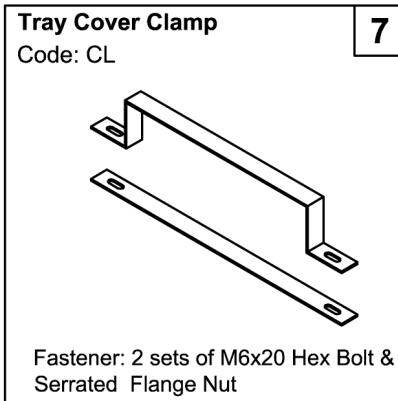
e.g. PSD S6 50 15 3



For item 6

e.g. PSC PE 50 20 30 3

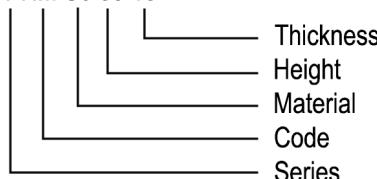




### Definition of Product Code (HOW TO ORDER)

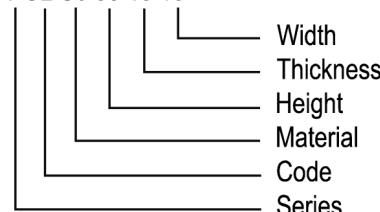
For item 8, 9, 11

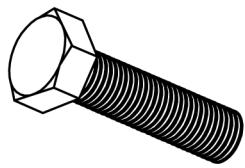
e.g. PHM S6 50 15



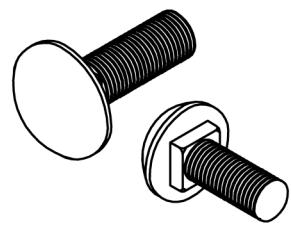
For item 7, 10, 12

e.g. PCL S6 50 15 15

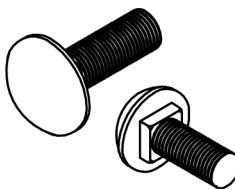




M10x30L HEX BOLT



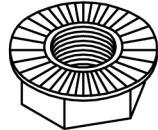
M10x20L CARRIAGE BOLT



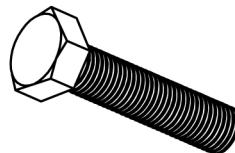
M6x16L CARRIAGE BOLT



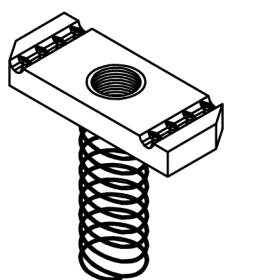
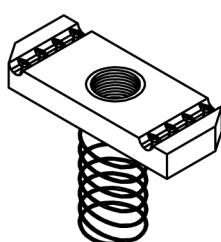
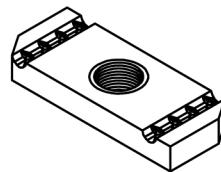
M4 SELF TAPPING SCREW



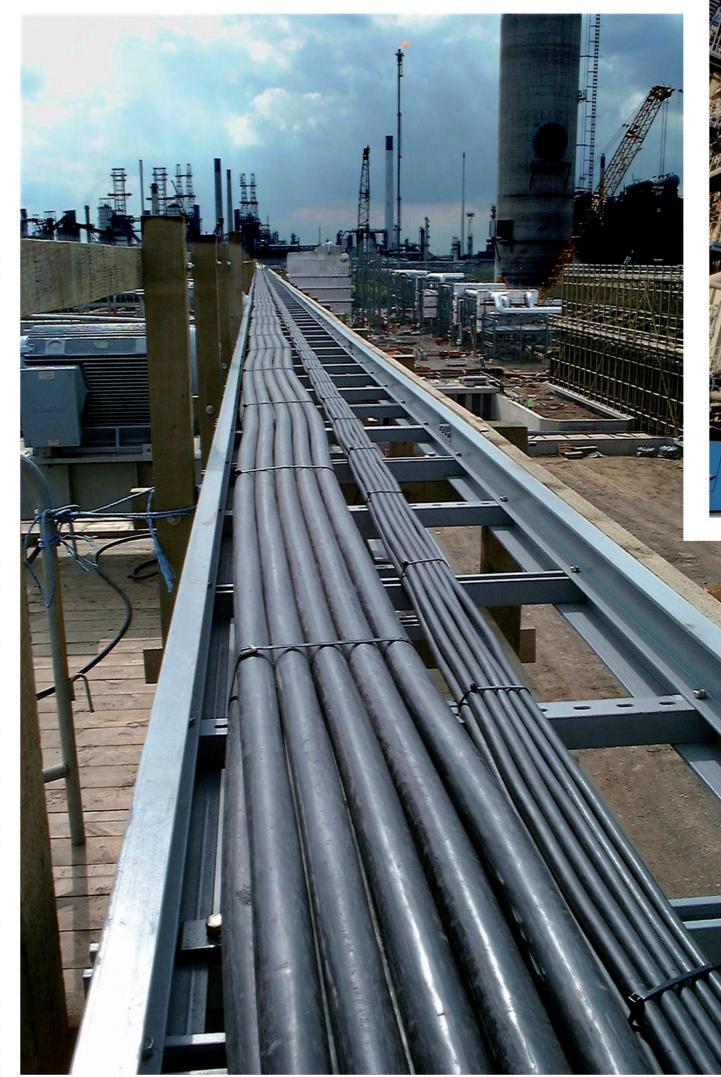
HEX SERRATED FLANGE NUT



M8x30L HEX BOLT

LONG  
SPRING NUTSHORT  
SPRING NUTCHANNEL NUT  
WITHOUT SPRING

Material : Zinc-plated, Galvanised and Stainless Steel available on request.





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